



Process Code	Description	Limitations/Comments
N/A	Plating, Nickel General Purpose	Limitations: No ferrous alloys at 40 HRC or above and supplier is limited to only these part numbers. • 41367 • 40195 • 35110 • A07320031 • 40381 • 41033 • 41273 • 41492
N/A	Brazing, Aluminum and Aluminum Alloys Molten Flux (Dip)	
N/A	Brazing, Nickel Alloy Filler Metal	
N/A	Heat Treatment Precipitation-Hardening Corrosion-Resistant and Managing Steel Parts	
N/A	Heat Treatment of Steel Raw Materials	Customer P.O. shall state testing required, Customer shall supply test specimens, Vacuum furnace, Gas fan cool, Class D
N/A	Heat Treatment of Steel Raw Materials	
N/A	Heat Treatment of Steel Raw Materials	Customer P.O. shall state testing required, Customer shall supply test specimens, Vacuum furnace, Gas fan cool, Class D
N/A	Heat Treatment of Steel Raw Materials	
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N/A	BRAZING, HIGH TEMPURATURE (ABOVE 1500F)	
N/A	PLASMA SPRAYING OF METAL BASE COATS	Shock test only.
N/A	PLASMA SPRAYING OF CERAMIC OXIDES	Shock test only.
N/A	PLASMA SPRAYING OF CERAMIC-METAL COMPOSITES	Shock test only.
N/A	CLEANING & PASSIVATING OF CORROSION & HEAT RESISTANT ALY NICKEL & NICKEL BASE ALY; & COBALT BASE ALY	Limited to cleaning prior to plating only. Simple geometries without recessed surfaces only 1.1 347 CRES 1.2 A-286 1.3 Alloy 188 1.4 Nickel Based Alloy 718 1.5 Nickel Based Alloy 625 1.6 JBK-75
N/A	HEAT TREATMENT OF IRON AND NICKEL BASE AGE HARDENABLE ALLOYS	
N/A	IRON AND NICKEL BASE AGE HARDENABLE ALLOYS, HEAT TREATMENT OF	Customer P.O. shall state testing required, Customer shall supply test specimens, Solvent clean only, Vacuum furnace, Gas fan cool, Solution treat and age, Stress relief
N/A	DUCTILE NICKEL PLATING (ELECTRODEPOSITED) FOR BRAZING APPLICATIONS	347, A-286 CRES, Inconel 625, 718, Haynes 188.
N/A	DUCTILE NICKEL PLATING (ELECTRODEPOSITED), FOR BRAZING APPLICATIONS, ON A-286 THIN WALL THRUST CHAMB	Cannot perform stylus type plating.
N/A	PROCESS FOR APPLYING SILICIDE COATING TO NIOBIUM ALLOYS	R512E Coating
N/A	BRAZING SSME PREBURNER INJECTION ELEMENTS, REQUIREMENTS FOR	
N/A	BRAZING RS-25 PREBURNER INJECTION ELEMENTS, REQUIREMENTS FOR	
		Approximation of the Mathematical Approximation and a
N/A	Soldering, Silver, Gold, Nickel and Titanium Brazing	Approval limited to Method V braze operation only
425B	Brazing	TYPE II - Excluding Aluminum Alloys
426A	Brazing	
N/A	Heat Treatment of Titanium Alloy Parts	Vacuum Heat Treating only
N/A	Heat Treatment of Titanium and Titanium Alloys	Vacuum Heat Treating only
N/A	Heat Treatment of Titanium Parts	Vacuum Heat Treating only
N/A	Heat Treatment of Nickel & Cobalt Base Alloy	
		Limited to Stress Baliaus Only
N/A	Fabricating and Forming Titanium Parts	Limited to Stress Relieve Only.
N/A	Heat Treatment of Wrought Copper Beryllium Alloy Parts	Precipitation Hardening and Stress Relief Only
N/A	Heat Treatment of Titanium Alloy Parts	No water or polymer quench
N/A	Heat Treatment of Wrought Copper-Beryllium Alloys	
N/A	Heat Treatment of Titanium and Titanium Alloys	Precipitation Hardening Only
N/A	Brazing: Torch, Furnace, Induction, Resistance and Dip Methods	Limited to PR3-51-2-X Furnace Brazing Only
IN/A	biazing. Torcit, Fundace, induction, Resistance and Dip Methods	Linned to PRS-31-2-A Fundle Biazing Only
N/A	I Heat Treatment of Titanium Allov Parts	
N/A	Heat Treatment of Titanium Alloy Parts	
N/A N/A	Heat Treatment of Titanium Alloy Parts Heat Treatment of Titanium and Titanium Alloys	
N/A BA	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum	No surface contamination removal
N/A	Heat Treatment of Titanium and Titanium Alloys	No surface contamination removal
N/A BA	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium	No surface contamination removal
N/A BA	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum	No surface contamination removal.
N/A BA BH N/A	Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS	No surface contamination removal
N/A BA BH N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TIREAT-TITANIUM & TI ALLOYS	No surface contamination removal
N/A BA BH N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING - STEEL	
N/A BA BH N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TIREAT-TITANIUM & TI ALLOYS	No surface contamination removal
N/A BA BH N/A N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING - STEEL	
N/A BA BH N/A N/A N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING - STEEL AQUEOUS DEGREASING	No surface contamination removal
N/A BA BH N/A N/A N/A N/A B058	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING - STEEL AQUEOUS DEGREASING BRAZING BRAZING	Image:
N/A BA BH N/A N/A N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING - STEEL AQUEOUS DEGREASING	No surface contamination removal
N/A BA BH N/A N/A N/A N/A B058 B059	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING - STEEL AQUEOUS DEGREASING BRAZING BRAZING	
N/A BA BH N/A N/A N/A N/A B058 B059 H003	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium HADNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING - STEEL AQUEOUS DEGREASING BRAZING BRAZING HEAT TREAT	No surface contamination removal
N/A BA BH N/A N/A N/A N/A B058 B059 H003 H004	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING-STEEL AQUEOUS DEGREASING BRAZING BRAZING HEAT TREAT HEAT TREAT	Image:
N/A BA BH N/A N/A N/A N/A B058 B059 H003	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium HADNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT.TITANIUM & TI ALLOYS HEAT TREATING - STEEL AQUEOUS DEGREASING BRAZING BRAZING HEAT TREAT HEAT TREAT	No surface contamination removal
N/A BA BH N/A N/A N/A N/A N/A N/A N/A H005	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT THEAT BRAZING BRAZING BRAZING HEAT TREAT HEAT TREAT HEAT TREAT	
N/A BA BH N/A N/A N/A N/A B058 B0559 H003 H004 H005 H012	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium HADNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATONE STEEL AQUEOUS DEGREASING BRAZING BRAZING HEAT TREAT HEAT TREAT HEAT TREAT HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A B058 B059 H003 H004 H005 H002 H012 H017	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat Intanium & TI ALLOYS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREAT	
N/A BA BH N/A N/A N/A N/A B058 B0559 H003 H004 H005 H012	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium HADNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATONE STEEL AQUEOUS DEGREASING BRAZING BRAZING HEAT TREAT HEAT TREAT HEAT TREAT HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A B058 B059 H003 H012 H017 H024	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT TITANIUM & TI ALLOYS HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A B059 H003 H005 H012 H024 H033	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat TreatSING BRAZING BRAZING BRAZING HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B059 H003 H005 H012 H017 H023 H033 H038	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat. HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREAT-ITTENT HEAT TREAT-ITTENT HEAT TREAT-ITTENT HEAT TREAT-ITTENT HEAT TREAT-ITTENT HEAT TREAT-ITTENT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A B059 H003 H005 H012 H024 H033	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat TreatSING BRAZING BRAZING BRAZING HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A B059 B003 H004 H033 H061	Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium Heat Treat	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A B059 H003 H005 H012 H024 H033 H061 H080	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING- STEEL AQUEOUS DEGREASING BRAZING BRAZING BRAZING HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A B059 H003 H005 H012 H017 H024 H033 H038 H061 H080 H087	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat ItTANIUM & TI ALLOYS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREAT ITTANIUM & TI ALLOYS HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A B059 H003 H004 H005 H012 H024 H033 H061 H080	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATING- STEEL AQUEOUS DEGREASING BRAZING BRAZING BRAZING HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A B058 B059 H003 H004 H005 H061 H080 H061 H062 H106	Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREATHEAT BRAZING BRAZING BRAZING HEAT TREAT	LIMITED FOR SUPPORT OF INTERNAL MANUFACTURING.
N/A BA BH N/A B059 H003 H005 H012 H024 H033 H038 H061 H080 H087	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat ItTANIUM & TI ALLOYS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREAT ITTANIUM & TI ALLOYS HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A B059 H003 H012 H012 H024 H033 H061 H062 H063 H0667 H106 T145	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT HEAT TREA	LIMITED FOR SUPPORT OF INTERNAL MANUFACTURING.
N/A BA BH N/A B058 B059 H003 H004 H005 H061 H080 H061 H0687 H106	Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium Heat Treat HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREATHEAT BRAZING BRAZING BRAZING HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A B059 B059 H003 H004 H005 H012 H017 H024 H033 H061 H080 H087 H106 T145 N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREATING-STEEL AQUEOUS DEGREASING BRAZING BRAZING BRAZING HEAT TREAT HEAT TRE	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B059 H003 H005 H012 H012 H024 H033 H061 H062 H061 H062 N/A N/A	Heat Treat Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium HazDNESS TEST OF METALS HAZDNESS TEST OF METALS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREATING- STEEL AQUEOUS DEGREASING BRAZING BRAZING BRAZING BRAZING HEAT TREAT HEAT TR	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A B058 B059 H003 H004 H005 H012 H017 H024 H033 H061 H063 H063 H064 H073 H080 H087 H106 N/A N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT HEAT TREATING BRAZING BRAZING BRAZING HEAT TREAT HE	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A B059 H003 H004 H005 H012 H012 H0133 H061 H0661 H067 T145 N/A N/A	Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium Heat Treat, Titanium HazDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITEAT-	LIMITED FOR SUPPORT OF INTERNAL MANUFACTURING.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B058 B059 H003 H004 H005 H012 H017 H024 H033 H061 H067 H106 T145 N/A N/A N/A	Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium Heat Treat, Titanium HazDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITEAT-	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B059 H003 H004 H005 H012 H024 H033 H061 H080 H061 H106 T145 N/A N/A N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat, Titanium Heat Treat, Titanium HARDNESS TEST OF METALS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREAT-TITANIUM & TI ALLOYS HEAT TREATINTENTING - STEEL AQUEOUS DEGREASING BRAZING BRAZING BRAZING BRAZING HEAT TREAT H	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B058 B059 H003 H004 H005 H012 H017 H024 H033 H061 H0680 H087 H106 T145 N/A N/A N/A N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat TitAnium & TI ALLOYS HEAT TREAT HEAT TREAT HEAT HEAT TITANIUM & TI ALLOYS HEAT TREAT HEAT TRE	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B059 H003 H004 H005 H012 H024 H033 H061 H080 H061 H106 T145 N/A N/A N/A N/A	Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium Heat Treat, Titanium Hazoness TEST OF METALS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B059 H003 H004 H005 H017 H024 H033 H0631 H0633 H0631 H0630 H0637 H106 T145 N/A N/A N/A N/A N/A N/A N/A	Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium Heat Treat, Titanium Hazoness TEST OF METALS HEAT TREAT-ITTANIUM & TI ALLOYS HEAT TREAT	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B059 H003 H004 H003 H004 H033 H061 H061 H061 N/A N/A N/A N/A N/A N/A N/A	Heat Treat. Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium HazONESS TEST OF METALS HAZONESS TEST OF METALS HEAT TREAT.TITANIUM & TI ALLOYS HEAT TREAT HEAT TR	LIMITED FOR SUPPORT OF INTERNAL MANUFACTURING.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B059 H003 H005 H012 H017 H024 H033 H061 H0680 H087 T145 N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat Titanium Stalloys HEAT TREATHEATS HEAT TREATHEAT HEAT TREATHEAT HEAT TREAT HE HEAT HAT HAT HAT HAT HAT HAT HAT HAT HAT H	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED FOR SUPPORT OF INTERNAL MANUFACTURING.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B059 H003 H004 H003 H004 H033 H061 H087 H106 H061 H087 N/A N/A N/A N/A N/A N/A N/A N/A	Heat Treat. Vacuum Heat Treat, Vacuum Heat Treat, Vacuum Heat Treat, Titanium Alloys Heat Treat, Titanium HazONESS TEST OF METALS HAZONESS TEST OF METALS HEAT TREAT.TITANIUM & TI ALLOYS HEAT TREAT HEAT TR	LIMITED FOR SUPPORT OF INTERNAL MANUFACTURING.
N/A BA BH N/A N/A N/A N/A N/A N/A N/A N/A N/A B058 B059 H003 H004 H003 H012 H014 H033 H061 H0680 H087 H106 N/A N/A N/A N/A N/A N/A N/A N/A	Heat Treatment of Titanium and Titanium Alloys Heat Treat, Vacuum Heat Treat, Titanium Heat Treat Titanium Stalloys HEAT TREATHEATS HEAT TREATHEAT HEAT TREATHEAT HEAT TREAT HE HEAT HAT HAT HAT HAT HAT HAT HAT HAT HAT H	LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED TO HEAT TREATMENT IN CONJUCTION WITH BRAZING ONLY. LIMITED FOR SUPPORT OF INTERNAL MANUFACTURING.



Special Process Approvals

N/A	HEAT TREATMENT, WELDED 6061/356.0 AND 6061/A356.0 ALUMINUM ALLOY PARTS	
N/A	HEAT TREATMENT, 6061 ALUMINUM ALLOY, WELDED TO 356 ALUMINUM CASTINGS	
	LIQUID NITROGEN QUENCHING OF HEAT TREATABLE ALUMINUM ALLOYS FOR DISTORTION CONTROL	
	HEAT TREATMENT OF A LUMINUM	
	Manufacturing Specification for the Heat Treatment of Wrought Aluminum Alloys	
	Manufacturing Specification for Stabilization of Aluminum Alloys	
	HEAT TREATMENT OF ALUMINIUM ALLOYS	
N/A	STRESS RELIEVING HEAT TREATMENTS	
	GENERAL HEAT TREAT	
	REQUIREMENTS FOR THE HEAT TREATMENT OF ALUMINUM ALLOYS	
	MACHINING AND STRESS RELIEF OF 6061-T652 OR 6061-T651 ALUMINUM	
	GENERAL HEAT TREAT	
N/A	Heat Treatment Austenitic Corrosion-Resistant Steel Parts	
N/A	Heat Treatment of Parts in a Vacuum	
N/A	STABILIZATION HEAT TREATMENT, SPRINGS	
	HEAT TREATMENT, AUSTENITIC CORROSION-RESISTANT STEEL PARTS	
	HEAT TREAT, SPRINGS (F-18)	
	HEAT TREATMENT OF HEAT AND CORROSION RESISTANT ALLOYS	
	HEAT TREATMENT OF AUSTENITIC STEELS	
N/A	MANUFACTURE AND TESTING OF CASTINGS	
N/A	HEAT TREATMENT AND STRESS RELIEVING OF SPRINGS AFTER COLD FORMING	
	HEAT TREATMENT OF STEELS	
	STRESS RELIEVING HEAT TREATMENTS	
	GENERAL HEAT TREAT	
	Bright Heat Treatment of Martensitic and Austentic Corrosion Resistant Steel Parts	
N/A	Plating, Nickel General Purpose	
N/A	Plating, Copper	
	Plating, Nickel Low-Stressed Deposit	
	SELECTIVE, BRUSH PLATING, ELECTRO-DESPOSITION	
	Q-FLEX BELLYBAND HEAT TREATMENT SPEC	
	MAGNETIC ANNEALING OF NICKEL-IRON ALLOYS FOR OPTIMUM MAGNETIC	
N/A	Process Specification for Hydrogen Annealing Of Magnetic Materials	
N/A	ANNEALING OF HIGH PERMEABILITY IRON-NICKEL ALLOYS	
N/A	STRESS RELIEF ANNEALING OF FULLY PROCESSED STEEL LAMINATIONS	
	Manufacturing Specification for Annealing of High Permeability Nickel-Iron Alloys	
N/A	MANUFACTURING SPECIFICATION FOR ANNEALING, ELECTRICAL IRON AND COLD DRAWN STEEL	
N/A	Manufacturing Specification for Annealing Electrical Iron and Cold Drawn Steel	
	Manufacturing Specification for Annealing High Permeability Nickel-Iron Alloys	
N/A	ANNEALING OF IRON AND NICKEL-IRON SOFT MAGNETIC ALLOYS FOR OPTIMUM MAGNETIC PROPERTIES	
N/A	ANNEALING OF RADIOMETAL 50 AND MUMETAL FOR OPTIMUM MAGNETIC PROPERTIES	
N/A	VACUUM HEAT TREATING OF MAGNETIC ALLOYS	
	VACUUM HEAT TREATING OF MAGNETIC ALLOYS	
N/A	HYDROGEN ANNEALING OF MAGNETIC MATERIALS	
N/A N/A	HYDROGEN ANNEALING OF MAGNETIC MATERIALS INSTRUCTIONS FOR THE ANNEALING OF ARMCO INGOT IRON	
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Special Process Approvals

	HEAT TREATMENT, SPRINGS, INCONEL ALLOY X750 AND INCONEL ALLOY 718	
N/A	HEAT TREATMENT, INCONEL ALLOY 718	
N/A	HEAT TREAT, SPRINGS (F-18)	
N/A	HEAT TREATMENT, INCONEL ALLOY 718 (F-18)	
N/A	HEAT TREAT, HIGH TEMPERATURE ALLOYS (F-18)	
N/A	Secured Technology Document	
N/A	HEAT TREATMENT OF HEAT AND CORROSION RESISTANT ALLOYS	
N/A	ALLOY 718, HEAT TREATMENT OF	
N/A	Heat Treatment of High-Temperature, Directionally Solidified, and Single Crystal Alloy Castings	
N/A	HEAT TREATMENT, HIGH-TEMPERATURE ALLOYS, FORGINGS, CASTINGS, BAR, SHEET, AND PLATE	
N/A	PROCESS SPECIFICATION HEAT TREATMENT HEAT TREATMENT OF HEAT AND CORROSION RESISTANT ALLOYS	
N/A	HEAT TREATMENT OF INCONEL 718	
N/A	HEAT TREATMENT OF INCONEL 706	
N/A	MANUFACTURE AND TESTING OF CASTINGS	
N/A	HEAT TREATMENT AND STRESS RELIEVING OF SPRINGS AFTER COLD FORMING	
N/A	STRESS RELIEVING HEAT TREATMENTS	
N/A	GENERAL HEAT TREAT	
N/A	HEAT TREATMENT OF PRECIPITATION HARDENING NICKEL ALLOYS	
N/A	GENERAL HEAT TREAT	
N/A	Heat Treatment Precipitation-Hardening Corrosion-Resistant, Maraging, and Secondary Hardening Steel Parts	
N/A	Heat Treatment of Parts in a Vacuum	
N/A	Springs, Steel Wire, Corrosion Resistant, 17 CF , 7.1 Ni , 1.1 A1, Precipitation Hardened	
N/A	Heat Treatment and Copper Brazing of 17-4 PH Precipation Hardening Corrosion Resistant Steel	
N/A	STABILIZATION HEAT TREATMENT, SPRINGS	
N/A	HEAT TREATMENT, PRECIPITATION-HARDENING CORROSION-RESISTANT STEELS	
N/A	HEAT TREAT, SPRINGS (F-18)	
N/A	HEAT TREAT, STAINLESS STEELS (F-18)	
N/A	Secured Technology Document	
N/A	Secured Technology Document	
	HEAT TREATMENT OF HEAT AND CORROSION RESISTANT ALLOYS	
N/A		
N/A	STEELS, PRECIPITATION-HARDENING, HEAT TREATMENT OF	
N/A	PROCESS SPECIFICATION HEAT TREATMENT HEAT TREATMENT OF HEAT AND CORROSION RESISTANT ALLOYS	
N/A	Manufacturing Specification for Heat Treatment of Wrought Steels	
N/A	MANUFACTURE AND TESTING OF CASTINGS	
N/A	HEAT TREATMENT AND STRESS RELIEVING OF SPRINGS AFTER COLD FORMING	
N/A	HEAT TREATMENT OF STEELS	
N/A	STRESS RELIEVING HEAT TREATMENTS	
N/A	HEAT TREATMENT OF NI SPAN C DIAPHRAGM ASSEMBLIES AND CAPSULE ASSEMBLIES	
N/A		
N/A	GENERAL HEAT TREAT	
N/A	HEAT TREATMENT OF PRECIPITATION HARDENING STEELS	
N/A N/A	HEAT TREATMENT OF PRECIPITATION HARDENING STEELS Precipitation Hardening of 17-4PH Cres	
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N/A	HEAT TREATMENT AND STRESS RELIEVING OF SPRINGS AFTER COLD FORMING	
N/A	STRESS RELIEVING HEAT TREATMENTS	
N/A	GENERAL HEAT TREAT	
N/A	Brazing, Nickel, High Temperature, Vacuum, Process for	
N/A	BRAZING, SILVER For Use Up to 800 DEGREES F (427 DEGREES C)	
N/A	Brazing, Silver for Use up to 400 °F (204 °C)	
N/A	Brazing, Copper	
N/A	Brazing, Nickel Alloy Filler Metal	
N/A	Furnace Brazing of Parts in a Vacuum Atmosphere	
N/A	Specification for Furnace Brazing - 4th Edition	
N/A	Copper Brazing of Corrosion and Heat Resistant Steels and Alloys	
N/A	Heat Treatment and Copper Brazing of 17-4 PH Precipation Hardening Corrosion Resistant Steel	
N/A	HIGH TEMPERATURE NICKEL BRAZING	
N/A	GOLD NICKEL PALLADIUM ALLOY BRAZING	
N/A	FEEDBACK SPRING BRAZING AND HEAT TREATING PROCEDURE	
N/A	FEEDBACK SPRING BRAZE INSPECTION AND HEAT TREATING PROCEDURE	
N/A	PROCESS SPECIFICATION FOR NICKEL ALLOY BRAZING	
N/A	GOLD NICKEL ALLOY BRAZING	
N/A	SILVER BRAZING OF CARBIDE AND STELLITE OR HOWMET	
N/A	BRAZING, CONTROLLED ATMOSPHERE	
N/A	BRAZING, WIDE GAP JOINTS	
N/A	BRAZING, NICKEL ALLOY (GRIMES)	
N/A	Brazing Specification for High Temperature/High Pressure Heat Exchangers and Other Components	
N/A	High Temperature Controlled Atmosphere Brazing	
N/A	VACUUM FURNACE BRAZING USING COPPER BASED FILLER MATERIALS	
N/A	VACUUM FURNACE BRAZING USING NICKEL BASED FILLER MATERIALS	
N/A	Brazing, High Temperature Vacuum, Process for	
N/A	Brazing, Silver, General Process for	
N/A	TFE731 Fuel Nozzle Bodies, Brazing Process, Qualification for	
N/A	BRAZING, GENERAL	
N/A	BRAZING, SPACE STATION FREEDOM	
N/A	HIGH-TEMPERATURE CONTROLLED-ATMOSPHERE BRAZING	
N/A	BRAZING GENERAL	
N/A	BRAZING, GEN (GR B), STEELS, CORR & HT RST NI-BASED CU & SUPERALLOYS	
N/A	PROCESS SPECIFICATION WELDING, BRAZING AND SOLDERING TITANIUM BRAZING	
N/A	TITANIUM BRAZING	
111	Heat Treat of Aluminum Alloys	
252B	Dip Brazing - Aluminum	
252G	Brazing of Steel Copper Nickel - Aluminum - Furnace- Dip	
252J	Aluminum Brazing - Furnace- Dip	
253A	Aluminum Brazing of Aluminum - Furnace- Dip	
SL-HK	Furnace Brazing	
HK-HK	Furnace Brazing	
N/A	Eaton Specifications - Vacuum Heat Treating	Nadcap Scope
N/A	Industry Specifications - Vacuum Heat Treating	Nadcap Scope
N/A	Eaton Specifications - Vacuum Brazing	Nadcap Scope
N/A	Industry Specifications - Vacuum Brazing	Nadcap Scope